

Circular Business Models: Overcoming Barriers – Unleashing Potentials 1 February 2022, World Circular Economy Forum (WCEF)



AGENDA



Susanne Kadner

Welcome

Erik Hansen

Introduction to the Report "Circular Business Models"

Christian Schiller

Erik Hansen

Patrick Wiedemann

Stephen Jamieson

Summary and Outlook

Panel Discussion

Susanne Kadner



www.circular-economy-initiative.de

Welcome!









Circular Business Models: Overcoming Barriers - Unleashing Potentials





iii Feb. 1st, 2022 **○ 09:00-10:30 AM** (∪тс+1) **♀ Online Event**







Christian Schiller Co-Founder & CEO cirplus GmbH



Prof. Dr. Erik G. Hansen Head of the Institute for Integrated Quality Design -Johannes Kepler University Linz



Patrick Wiedemann Group CEO -Reverse Logistics GmbH



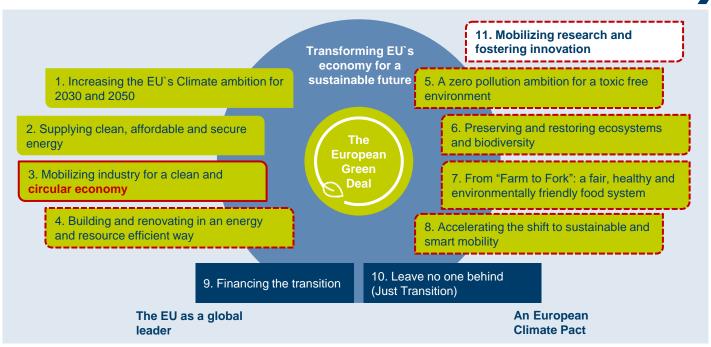
Stephen Jamieson Global Head for Circular Economy Solutions -SAP SE



In the European Green Deal, the Circular Economy plays a central role in achieving the goal of greenhouse gas neutrality by 2050



Overview of the European Green Deal (EGD)



Remarks

- "The old growth model based on fossil fuels and pollution has outlived its purpose. What is needed now is a strategy for growth that gives back more than it takes. The European Green Deal is our new growth strategy" - Ursula von der Leven (EU Commission President)
- The circular economy plays a central role in achieving the goal of greenhouse gas neutrality by 2050

Source EGD: European Commission





CE in focus CE as enabler

Overview CEID: 3 ministries, 24 companies, 24 scientific institutions and other relevant organizations from civil society



Politics



Federal Ministry of Education and Research



Federal Ministry for the **Environment, Nature Conservation** and Nuclear Safety



Federal Ministry for Economic Affairs and Energy

Office





Business

ALPLA





























Stiftung

GRS Batterien











































RLG

















Civil society and other institutions





















The CEID is well equipped to drive the transformation towards a Circular Economy in Germany and beyond





Over 50 members:

3 ministries, 20+ companies, 20+ scientific institutions and other relevant organizations from civil society to make the transition to a Circular Economy happen: **Collaboration along the value chain including all relevant stakeholders**

3 content deep dives:

Research questions of high political relevance

- **I. Circular Business Models:** the role of digital technologies and regulatory frameworks as enablers for sustainability
- II. Traction Batteries: resource productive scale-up of battery systems for electric mobility
- **III. Packaging:** future-proof solutions for a circular plastic packaging industry

4 publications:

Insights are synthesized into actionable measures to support the transition to a Circular Economy:

- collaboratively: establishing value creation networks
- concrete: case studies provide relevant insights about incentives and barriers
- **innovative**: science-based recommendations on research gaps to support the transition

Topics of the Circular Economy Initiative: Combination of overarching topics with industry deep dives



II. Working Group **Traction**

Batteries

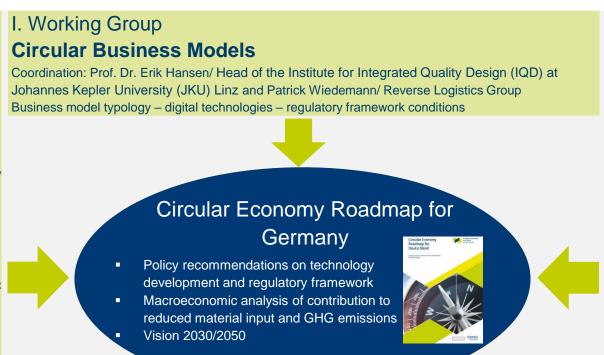
Coordination:

Prof. Dr.-Ing. Arno Kwade/ TU Braunschweig Dr.-Ing. Christian Hagelüken/Umicore

■ Vision 2030

Pilot profiles of projects:

- Knowledge of battery life
- Model-based decision platform for EoL use
- Battery disassembly network



III. Working Group Packaging

Coordination:
Prof. Dr. Peter Elsner/
Fraunhofer ICT
Prof. Dr. Thomas Müller-

Kirschbaum/Henkel

■ Vision 2030

Use cases:

- Non-Food –HDPE bottle
- Food PET tray



Circular Business Models: Overcoming Barriers – Unleashing Potentials

Insights from acatech's Circular Economy Initiative Deutschland

Prof. Dr. Erik G. Hansen (Dipl.-Wirtsch.-Inf.)

Scientific Head of Working Group on Circular Business Models

1st February, 2022 World Circular Economy Forum (WCEF)

www.circular-economy-initiative.de





Members of the Circular Business Models working group





Work assignment & objectives of the working group





- Identification and description of actorspecific circular business models (CBMs) and their interactions in business ecosystems
- Identification of existing barriers to CBMs
- ✓ Identification of digital and policy enablers of CBMs
- Derivation of specific recommendations for action addressing decision makers in the areas of politics, business and science in order to accelerate system transition towards a CF

Results of the working group Focus today 22 actor-specific business model patterns 1 Executive Summary for decision makers 5 integrated solution approaches for overcoming barriers (per CE strategy) 1 use case (TV) illustrating existing barriers and 1 dashboard indicating potentials of digitial 1 Report potentials for CBMs technologies for smart CE strategies 1 circular product-policy framework 32 detailed recommendations summaried



Review:

- Prof. Fiona Charnley, University of Exeter
- Dr. Colin Fitzpatrick, University of Limerick
- Prof. Dr. Jur. Helmut Maurer, Senior Legal Expert, European Commission
- Dr. Max Marwede, Fraunhofer Institute for Reliability and Microintegration (IZM)
- Prof. Andrea Urbinati, LIUC Business School

Launch:

on 22 October 2020 at the BMBF Conference on the German EU Council Presidency

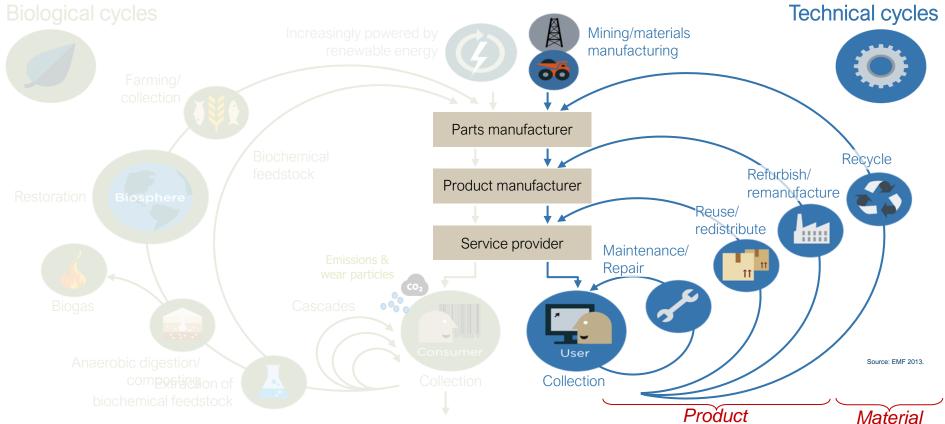


Download: https://en.acatech.de/publication/circular-business-models-overcoming-barriers-unleashing-potentials/

in 7 core actions for further implementation.

Circular Economy: Circular strategies





Circular Economy strategies form the basis of circular business models. Focal actors can combine different circular business models for their company















Maintenance, upgrade and repair

Offering prolonged usability and functionality of products through maintenance, repair, and/or control services which reduce the need to buy and switch to new products.

Optionally, products are upgraded with new features or advanced performance.



This strategy requires that used products flow (back) to service providers, either directly or via an intermediarv.

The used products are then directly (re-)sold, perhaps in slightly enhanced form after cleaning, minor repairs, and repackaging, leading to new forms of value capture.

Remanufacturing

With remanufacturing, value creation processes change considerably.

Used or malfunctioning products are returned to the producer (or third-party provider), completely disassembled and reassembled with all parts, and the resulting product is restored to quality equal to or better than the original product (i.e. quality 'as new').

Recycling

Material recycling is about reusing materials for the same or different purpose.

Today's recycling processes often considerably reduce material utility and quality and can therefore be considered 'downcvclina'.

New business models and related product design changes aim to retain material quality over multiple cycles and long periods of time so that primary materials can be replaced.

Source: Circular Economy Initiative Deutschland, 2021: "Circular Business Models: Overcoming barriers, unleashing potentials"

The working group proposes a typology of 22 CBM patterns (B2B/ B2C-markets)





The typology is structured **along 3 dimensions**:



Actor's role

supplier, producer, retailer & service provider, repair provider, prosumer, logistics provider, recovery manager, intermediary, emerging actors

Circular strategy (≈technical cycle)



- recycling
- remanufacturing
- reuse
- maintenance, repair & upgrade

III. Service level





product-oriented

- use-oriented
- result-oriented

Companies have the incentive to maximise the number of products sold.

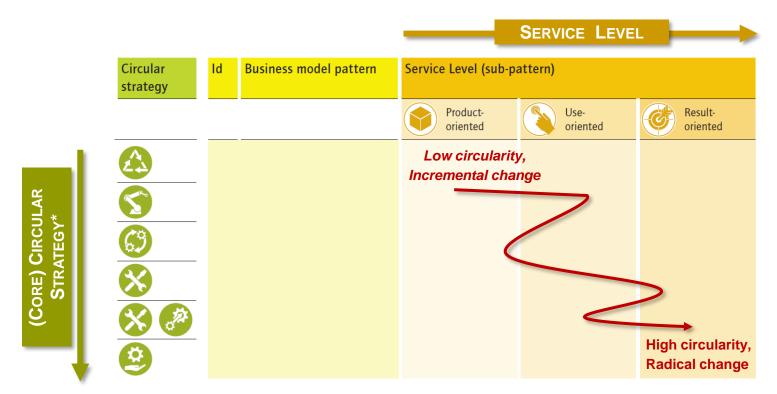
Companies are paid for product availability (e.g. leasing, pay-perperformance).

Source: Circular Economy Initiative Deutschland, 2021; "Circular Business Models: Overcoming barriers, unleashing potentials"

13 | Circular Economy Initiative Deutschland | WCEF 2022 - Session: Circular Business Models: Overcoming Barriers – Unleashing Potentials, 01.02.2022

Circular strategy and service level determine business model's maturity





^{*}Higher-level strategies include the possibility to pursue lower-level strategies simultaneously, increasing the synergistic potential for circularity

Source: Circular Economy Initiative Deutschland, 2021: "Circular Business Models: Overcoming barriers, unleashing potentials"

(based on Hansen et al. 2020a, p. 12)

Typology of 22 CBM patterns: Overview Part 1 of 2



Actor's main role	Circular strategy	Id	Business model pattern	Service Level (sub-pattern)			
				Product- oriented	Use- oriented	Result- oriented	
Supplier (molecules/ materials)		A1	Circular raw materials supplier	Molecule & material recycling	Materials bank	-	
	©	A2	Process molecule service provider	-	Molecule & material leasing	Molecule & material performance	
Supplier (mechanical engineering)	5	B1	Machines/components 'as new'	Machines/components 'as new'	Rental machines/ components 'as new'	Pay per reman machine performance	
	69	B2	Machine/component remarketing	Used machines/ component sales	Rental machines/ components	→ see B1 Pay per reman machine performance	
Producer	A	C1	Proprietary material cycles	Waste cherry picking	Materials bank partnership	-	
	5	C2	Product 'as new'	Selling Products 'as new'	Product leasing 'as new'	→ see C6 Total care producer	
	69	C3	Used product remarketing	Used product sale	-	-	
	*	C4	Out-of-warranty repair service	On-demand repair	→ see C6 'Leasing producer'	→ see C6 Total care producer	
	X	C5	Upgrades, spares & accessories	Modules & accessories shop	Upgrade subscription	-	
	©	C6	Maximising product uptime	Fee-based maintenance	Leasing producer	Total care producer	

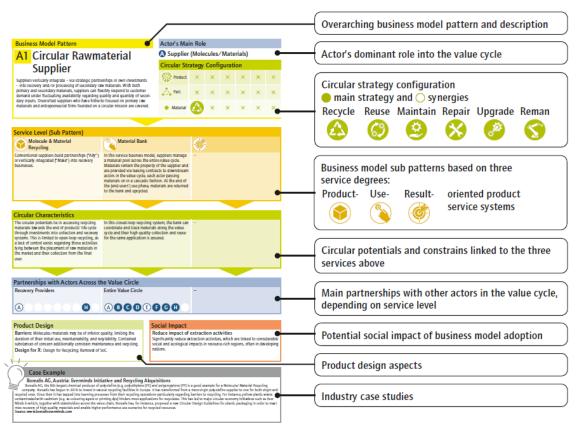
Exemplary business model patterns (see next slides)



Source: Circular Economy Initiative Deutschland, 2021: "Circular Business Models: Overcoming barriers, unleashing potentials" (based on Hansen et al. 2020a, p.13)

Detailed business model patterns offer managers guidance for the evolution of their business model, role in the value cycle, and partnerships





- The typology provides practitioners with a comprehensive overview regarding their respective focus. circular potentials, and product design needs.
- The patterns can be combined by a single actor to build a more comprehensive business model and interlinked across different actors in the value cycle.

Source: Circular Economy Initiative Deutschland, 2021; "Circular Business Models: Overcoming barriers, unleashing potentials"

Exemplary pattern: B1 Machine/Component "As New"





Machines/components are taken back from customers, quality is checked. fully disassembled, worn parts/materials are exchanged, and then they are fully reassembled. Remanufactured machines have equal or superior quality



Remanufacturing



Service Level (Sub Pattern)

Machines/Components "as New"

Machines/components are sold in traditional form. Take-back system and infrastructure is offered.



Machines are are rented or leased out instead of Remanufactured machines/components are Customer relationships intensify over entire use monitored and analysed for their performance

Pay per Reman Machine-Performance

,_____

sold. Ownership is not transfered to the customer. offered as a service to customers. They are closely and performance improvements and are modified or replaced once suitable against the background of Total Cost of Ownership.

Pay per performance







PERFORMANCE INDICATORS

BEARING TECH. FAILURE DETECTABILITY & RELIABILITY DRODUCTS & SERVICES SPARES AVAILABILITY & OPTIMIZATION

Source: SKF Österreich AG (SKF), https://bit.ly/30JNllw.

Source: Circular Economy Initiative Deutschland. 2021: "Circular Business Models: Overcoming barriers, unleashing potentials"

Circular Characteristics

In order to get products back, financial incentives (e.g. reduced price for repeat sales; deposit) are offered. However, despite incentives, return of is difficult.

Rented/leased machines will usually come back to the owner after contract ends (or significant products cannot be ensured and related planning ties and timeframes, remanufacturing processes and related procurement of further materials/ components can be optimally planend.

This service business model leads to higher reman shares, because machines/components remain in fines apply). With well planable take-back quanti- ownership of the supplier and are returned at the end of the service contract, Furthermore, suppliers will strive for performance optimisation and integrated maintenance and repair as a basis for learning-in-use and feedbacks into research and development and related product designs.

Partnerships with Actors Across the Value Circle

Close ties with immediate customers Close ties with immediate customers









Close ties with immediate customers





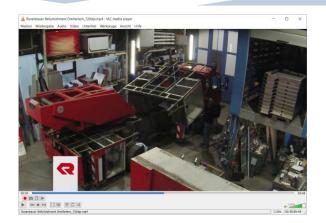
(B) (C)

Exemplary pattern: C2 Product "As New" (Remanufacturing)







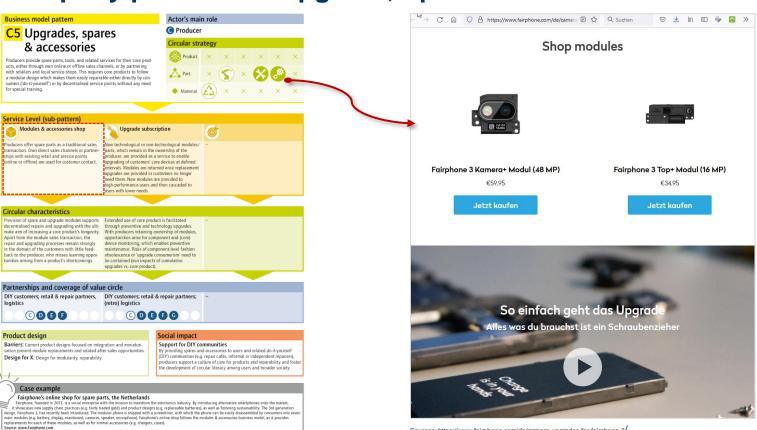


Source: Circular Economy Initiative Deutschland. 2021: "Circular Business Models: Overcoming barriers, unleashing potentials"

Sources: Rosenbauer Group, https://www.rosenbauer.com/blog/en/refurbishment-a-second-life-for-a-fire-truck/

Exemplary pattern: C5 Upgrade, Spares & Accessories





Sources: https://www.fairphone.com/de/camera-upgrades-for-fairphone-3/

Source: Circular Economy Initiative Deutschland, 2021: "Circular Business Models: Overcoming barriers, unleashing potentials"

Typology of 22 CBM patterns: Overview Part 2 of 2



Actor's main role	Circular strategy	Id	Business model pattern	Service Level (sub-pattern)		
part 2 of 2				Product- oriented	Use- oriented	Result- oriented
Retailer & service points		D1	Retailer as cycle manager	Retailer as cycle manager	→ see C1 Materials bank partnership	-
	69	D2	Retail remarketing & reman	Used goods on sale	Rent-a-wreck fleet manager	-
	S 9	D3	One-stop shop (retail)	Integrated service point	Rental retail	Total care retail
Repair provider	*	E 1	Repair gap exploiter	Repair transaction	Repair-based rental	-
Prosumer	X 9	F1	Prosumer support system	Do-it-yourself repair	Peer-to-peer sharing	-
Logistics provider	(A)	G1	Material reverse logistics	-	-	Pay per recycling logistics performance
	3 X	G2	Refurb logistics services	-	-	Pay per refurb performance
	**	G3	Spare parts management	-	-	Pay per spare part performance
Recovery manager	69	H1	Revitalised products	Used goods bargain	-	-
		H2	Coordinator of informal collection	Fair-trade recyclates	-	-
Intermediary		11	Recycling platform	Recycling platform	-	-
	69	12	Used goods & sharing platform	Used good platform	Sharing platform	-
Emerging actors	All	<mark>J1x</mark>	?	?	?	?



Exemplary pattern (see next slide)

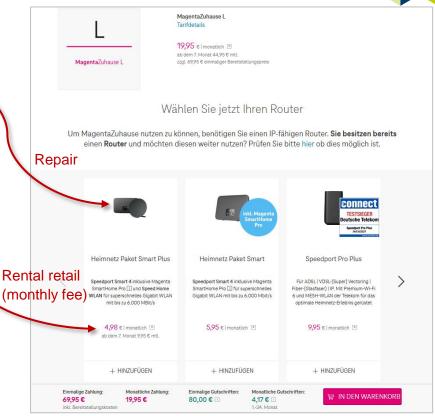
Table: Overview of circular business model patterns and sub-patterns, Source: based on Hansen et al. 2020a, p. 13

Source: Circular Economy Initiative Deutschland, 2021; "Circular Business Models: Overcoming barriers, unleashing potentials" (based on Hansen et al. 2020a, p.13)

Exemplary pattern: D3 One-stop shop (retail)







Source: Circular Economy Initiative Deutschland, 2021: "Circular Business Models: Overcoming barriers, unleashing potentials"

Barriers to remanufacturing (examplary circular strategy)



Barriers to remanufacturing

Framework conditions

- Lack of legislation that incentivises and enforces remanufacture
- Power asymmetries among business network actors
- Accelerated innovation cycles act contrary to long product life cycles

Materials Product/service

(molecules, substances, elements)

Parts

(components, modules, subassemblies)

Products

(finished goods)

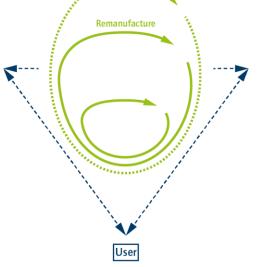
Product design is strongly influenced by the OEM (power to inhibit reconditioning and redistribution)

Product design optimised for initial user benefit including price and convenience rather than for remanufacture

- Unpredictable product performance, status, quality
- Rapid price erosion due to accelerated innovation cycles (e.g. smartphones or production machines)

Provider

- Risks of cannibalisation effects as a result of offering low-priced remanufactured products
- Lack of knowledge (timing, quality and quantity) about returned product flows
- Access to spare parts and storage costs
- Difficulties in accessing funds (remanufacture not a glorious arowth story)
- High performance expectations for remanufactured products

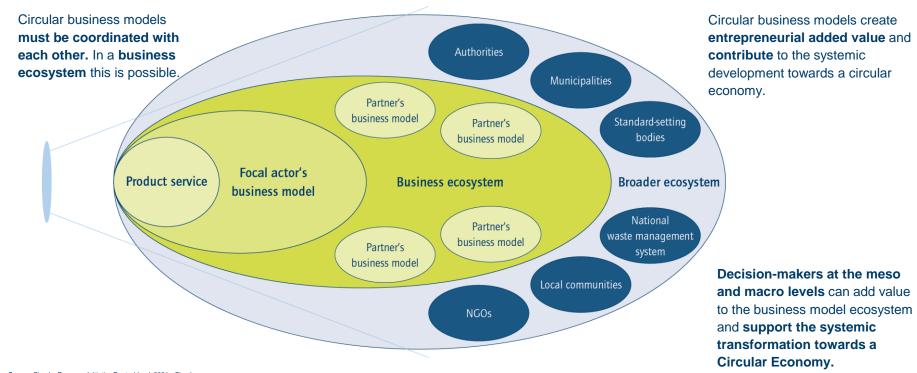


- In competitive and innovative B2B markets, the newest products and equipment provide the highest competitiveness
- Expects a significant price difference relative to new products
- Used products less attractive despite offered guarantees and quality promises

Source: Circular Economy Initiative Deutschland, 2021: "Circular Business Models: Overcoming barriers. unleashing potentials"

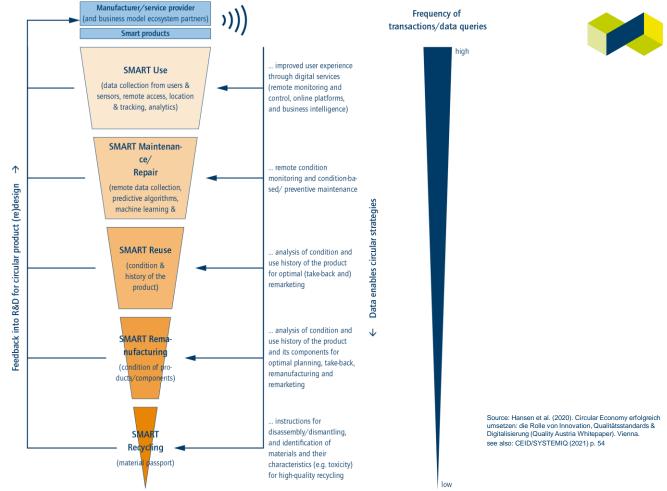
Increased need of collaboration in business model ecosystems





Source: Circular Economy Initiative Deutschland, 2021: "Circular Business Models: Overcoming barriers, unleashing potentials" based on Konietzko et al. 2020b

Digital enablers for (smart) circular strategies



The working group has compiled a "Circular Economy policy toolbox" for developing a holistic policy mix



		Circular strategies					
Circular Economy policy enablers	Cross- strategy	Maintain, repair, and upgrade	Reuse	Remanufacture	Recycle		
Economic instruments		The toolbox presents t	he				
Regulatory instruments		most relevant policy instruments plotted alo two dimensions: type	ong	The toolbox is intended to enable policy makers to go			
Standards		policy instrument and (strategy		beyond the existing recycling focus in policy-making.			
Informational instruments & awareness raising							
Government procurement							

Source: Circular Economy Initiative Deutschland, 2021: "Circular Business Models: Overcoming barriers, unleashing potentials"

The working group identifies 7 overarching recommendations





Experimenting with business models:

Exploring circular business models with innovations in product design, service processes and value partnerships.



Development and harmonisation of standards:

Evaluation & classification of products, components and high-quality secondary raw materials



True cost pricing and economic incentives:

Development of a market-based framework on the basis of established Ex'tax principles; targeted support of circular product development with corresponding service business models



Information, awareness and user skills

Training and education programmes and better product information and labelling



Long-term institutionalisation: Establishment of a central national body

that aligns the outlooks of politics, business and society



Establishing a coherent policy framework for circular products:

Minimum requirements for circular product design, product ID, producer responsibility along the PLC, avoidance of end-of-product status



Puplic procurement:

Definition of strategic targets and quotas for used, remanufactured and recycled products and prioritisation of corresponding suppliers

> Source: Circular Economy Initiative Deutschland, 2020: "Circular Business Models: Overcoming barriers, unleashing potentials"